



Bergamid™ B70 G20 natural FD

Polyamide 6

Key Characteristics

Product Description	
Glass fiber reinforced PA6 compound	
General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight
Features	• Good Dimensional Stability
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density (73°F (23°C))	1.28 g/cm ³	1.28 g/cm ³	ISO 1183
Molding Shrinkage - Flow	0.31 to 0.60 %	0.31 to 0.60 %	ISO 294-4
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus			ISO 527-2/1
73°F (23°C), 0.157 in (4.00 mm), Injection Molded	943000 psi	6500 MPa	
Tensile Stress			ISO 527-2/5
Break, 73°F (23°C), 0.157 in (4.00 mm), Injection Molded	19600 psi	135 MPa	
Tensile Strain			ISO 527-2/5
Break, 73°F (23°C), 0.157 in (4.00 mm), Injection Molded	3.6 %	3.6 %	
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	2.9 ft·lb/in ²	6.0 kJ/m ²	ISO 179
Charpy Unnotched Impact Strength			ISO 179
73°F (23°C)	21 ft·lb/in ²	45 kJ/m ²	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature			ISO 75-2/A
264 psi (1.8 MPa), Unannealed	406 °F	208 °C	
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	> 1.0E+12 ohms	> 1.0E+12 ohms	ASTM D257
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.13 in (3.2 mm))	HB	HB	Internal Method

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	4.0 hr	4.0 hr
Processing (Melt) Temp	464 to 518 °F	240 to 270 °C
Mold Temperature	149 to 185 °F	65 to 85 °C

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Injection Notes

Injection Pressure: MED-HIGH
Hold Pressure: MED-HIGH
Screw Speed: MODERATE
Back Pressure: LOW

Notes

¹ Typical values are not to be construed as specifications.

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